

## Replacing Measure Bar or Shaft on Hole Pro X-148/230/230+/305/425

1. Remove the drift pins on each end of the measure bar (as shown in first photo) using a drift punch or similar tool
2. Remove the blade holders from the measure bar
3. Remove the lock nut on the set screw for the center drill bit
4. Loosen the set screw for the center drill bit and remove the drill bit
5. Loosen the set screw inside the shaft by inserting the hex wrench in the shaft for the drill bit (as shown in the second photo)
6. Remove the measure bar and repeat the above process

